



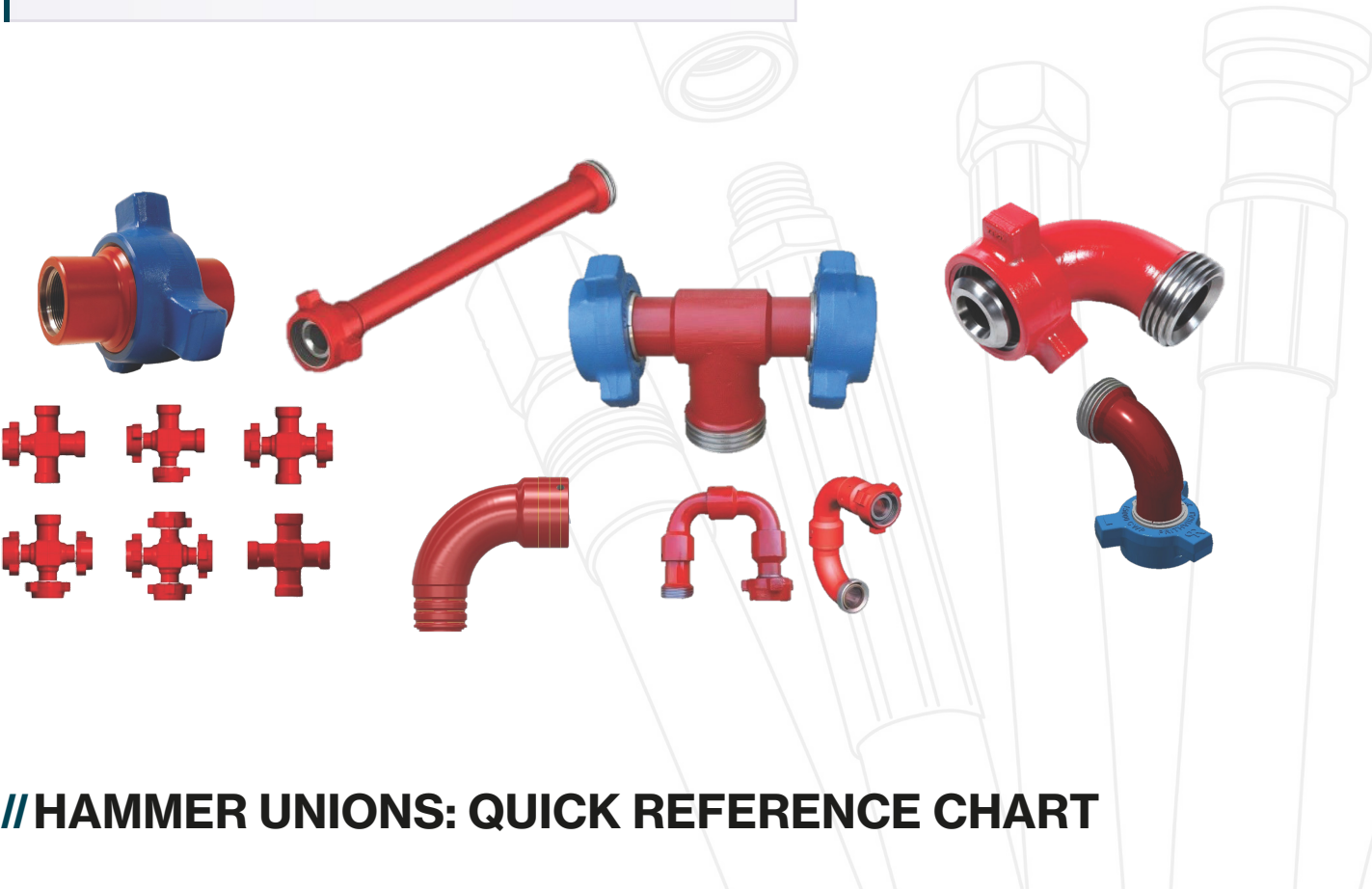
HAMMER LUG UNION



// OUR PRODUCT RANGE

We specialise in couplings, pup joints, crossovers, hammer unions and pipe threading for the oil & gas industry. All parts adhere to the API Q1 Quality Management System for precision and reliability and come with 3.1 Material Certification.

- // Hammer Lug Unions
- // Pup Joints
- // Crosses
- // Tees
- // Short Radius Elbows
- // Long Radius Elbows
- // Swivel Elbows
- // Seal Ring / O Ring

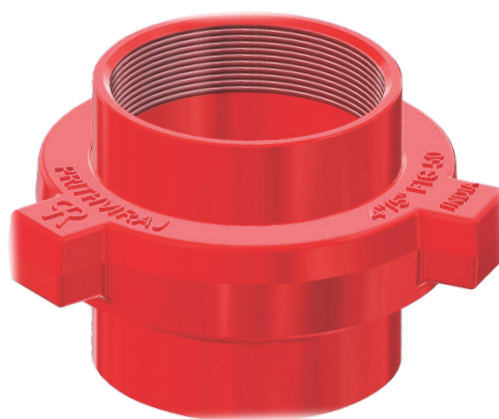


// HAMMER UNIONS: QUICK REFERENCE CHART

Assembly Colour Key for Standard Service	Pressure Rating				Normal Pipe Size (mm)											
	Standard Service		Sour Gas Service		1"	1 1/4"	1 1/2"	2	2 1/2"	3	4	5	6	8	10	12
	Cold Working	Test	Cold Corking	Test	25	32	40	50	65	80	100	125	150	200	250	300
Fig no.																
50	500	750	N/A	N/A								✓				
100	1,000	1,500	N/A	N/A				✓	✓	✓	✓	✓	✓	✓	✓	
200	2,000	3,000	N/A	N/A	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
206	2,000	3,000	N/A	N/A	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	
207	2,000	3,000	N/A	N/A						✓	✓		✓	✓	✓	
400	2,500	3,750	2,500	3,750									✓	✓	✓	✓
400	4,000	6,000	4,000	6,000				✓		✓	✓					
600	6,000	9,000	N/A	N/A	✓			✓		✓	✓					
602	6,000	9,000	6,000	9,000	✓	✓	✓	✓		✓	✓					
1002	10,000	15,000	7,500	12,000	✓	✓	✓	✓		✓	✓	✓				
1003	10,000	15,000	7,500	12,000				✓		✓	✓	✓				
1502	15,000	22,500	10,000	15,000	✓			✓		✓	✓	✓				
2002	20,000	30,000	N/A	N/A				✓		✓	✓					
2202	N/A	N/A	15,000	22,500				✓		✓	✓					

HAMMER UNIONS

- // Size Range: 1" to 10"
- // Pressure Rating : 1000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Range: Fig 50 to Fig 2202
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging



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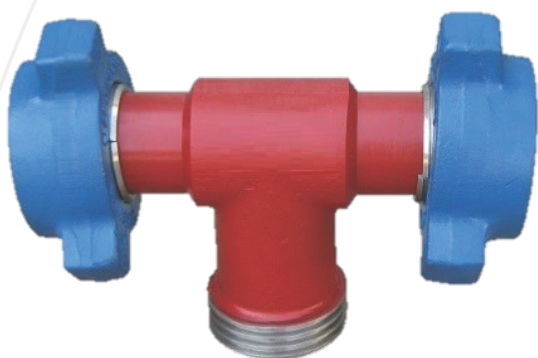
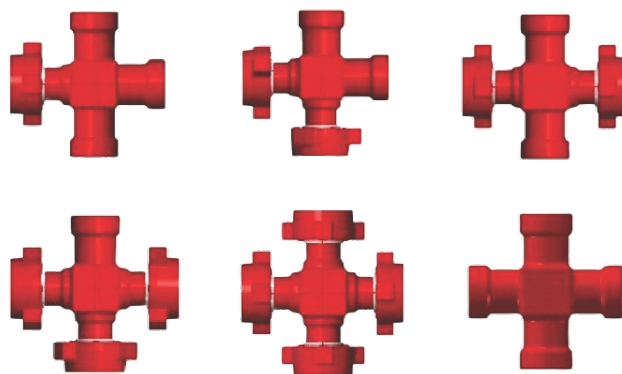
PUP JOINTS

- // Size Range: 2" to 4" (Length 2 feet to 12 feet)
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging



CROSSES

- // Size Range: 2" to 4"
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging

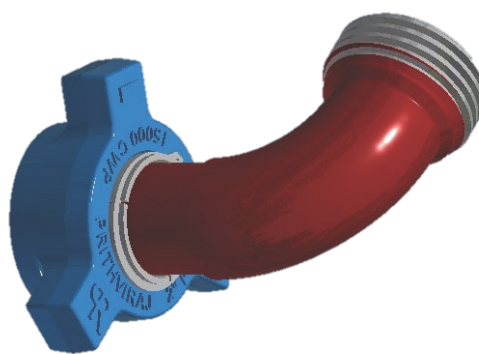


TEES

- // Size Range: 2" to 4"
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging

SHORT RADIUS ELBOW

- // Size Range: 2" to 4"
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging



LONG RADIUS ELBOW

- // Size Range: 2" to 4"
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging



SWIVEL ELBOW / JOINTS

- // Size Range: 2" to 4"
- // Pressure Rating : 6000 PSI to 22500 PSI
- // Service: Standard and H2S
- // Style: All Style
- // Forges Used/ Heat Treatment Facilities : Outsourced: Ajay Forging, Hariom Forging , Competent Forging



RIG SUPPLY

We specialise in couplings, pup joints, crossovers, hammer unions and pipe threading for the oil & gas industry. All parts adhere to the API Q1 Quality Management System for precision and reliability and come with 3.1 Material Certification.

You can find out more about our comprehensive range of rig supply and offshore products and services through our online catalogue.





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